



5 Piece “Championship Net” Installation Instructions

Tools needed: Allen Wrench (Provided), $\frac{3}{4}$ ” open or box end wrench.

A video of the installation can also be located on our website bestpickleballnets.com under the Links - “Assembly” tab.

Step 1: Lay out the Steel pieces on a tarp or blanket to prevent scratching the Powder Coated finish.



Note: For FLAT-BASED Championship Nets: Skip to step 6.

Step 2: Install the four end post wheels that have the step-down brakes.

- Take off the nut and lock washer and place bolt up through hole.
- Place lock washer and nut on bolt and hand tighten.
- Lock the wheel by pushing down on the brake lever to hold it securely while tightening.
- Tighten the nut using a $\frac{3}{4}$ ” open or closed end box wrench.
- Push on the black square plastic cap to keep the dirt out.
- Continue this process for all four wheels.



Step 3: Put on the center caster wheel

- Use $\frac{7}{16}$ ” wrench to unscrew the bolts attached to the frame.
- Place a lock washer and then washer on each bolt, lining them up with the holes.
- Tighten them using the wrench or socket until they are all tight.



Step 4: Insert the two $\frac{1}{2}$ ” stainless “Set Screws”

- **Note:** (Sometimes pre-installed)
- On the short middle square steel section with the center wheel and using the provided Allen wrench, insert the two $\frac{1}{2}$ ” stainless “Set Screws” into the bottom welded nuts.
- **Note:** Only put them in Half Way so they are still sticking out on outside of the nut.
- If you put them in too far, the frame will not slide together correctly.



Step 5: Repeat step 4, by inserting one 1/2" stainless "Set Screw" into each of the end posts.

- **Note:** (Below set screws maybe pre-installed)
- Tilt end post section as shown in below picture
- Using the provided Allen wrench, insert one 1/2" stainless "Set Screw" into the bottom welded nut on each end post.
- **Note:** Only put it in Half Way so they are still sticking out on outside of the nut.
- If you put them in too far the frame will not slide together correctly.



Step 6: Slide the end post together

- Place the longer 8' bars with the welded steel slide stops facing the ground, next to the end posts



- Carefully slide them together until the welded steel stop rests against the end post section.



- Complete this same process on both end posts.

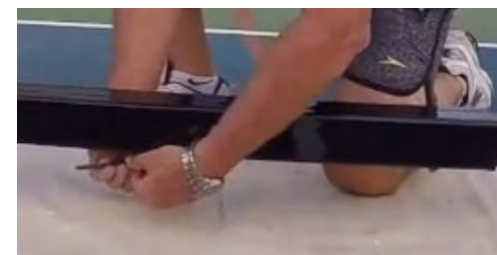
Step 7: Slide the ends into the middle, wheeled section.

- Carefully slide the middle, wheeled section onto the end pieces until the welded stop rests against the steel middle section.



Step 8: Tighten the 8 stainless steel set screws.

- Using the Allen Wrench provided, tighten all 4 set screws until they are firmly in place.



Step 9: Net assembly

- Take the net from the box. Carefully cut the white or yellow strings and unroll it.
- If not already in place, place the carbon fiber rods in the net end sleeves, next to the brass net grommets.



- Place the end of the net with the Cable Loop towards the net post, without the brass roller and brass crank.



- Place cable over the top of the post and hook the loop on the post knob.



- Go to the other end and place the cable (Without a Loop) into the brass winder. There is a small hole in the winder where you push the cable into before you start to wind the crank handle.



- Insert brass handle and screw until tight. Wind the crank until the net is somewhat tight, but don't over tighten.
- Keep the entire net on one side of the frame. It does not cross over.
- Remove protective plastic from top of net.

Step 10: Net end weave

- Untie black string from middle of net and bring to the crank side.
- From top to bottom, weave the black net lacing around the post lacing bars and back through the net eyelets until you reach the bottom of the net.



- Once at the bottom, securely fasten the lacing to the lacing bars.
- Tie in a knot at the bottom and cut excess string.



Step 11: Center Strap assembly and adjustment

- Place center strap over the top of the net so it drapes down on each side of the net.
- Count up 2 or 3 squares from the bottom of the net and push the center strap through the square so the strap meets on the side of net where the frame is.



- Hook the double end snap to the center net frame link and the brass strap gromets.



- Tighten the center strap by sliding the strap through the metal slide clip. This is the clip that is on the opposite side as the clip with the Edwards Wimbledon label on it. (Towards my knee in the below picture)
- When properly tightened, the center of the net should be 34 inches in height.



Step 12: Tighten the net cable.

- Tighten the net cable just tight enough so the net strap catches the net at 34" without overtightening.
- **Note:** The net cable cranking mechanism is very strong and can easily overtighten the net causing the ends of the net to not be weighted.
- **Note:** Overtightening the cable will cause the end post wheels to come off the ground making the net frame unstable.

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